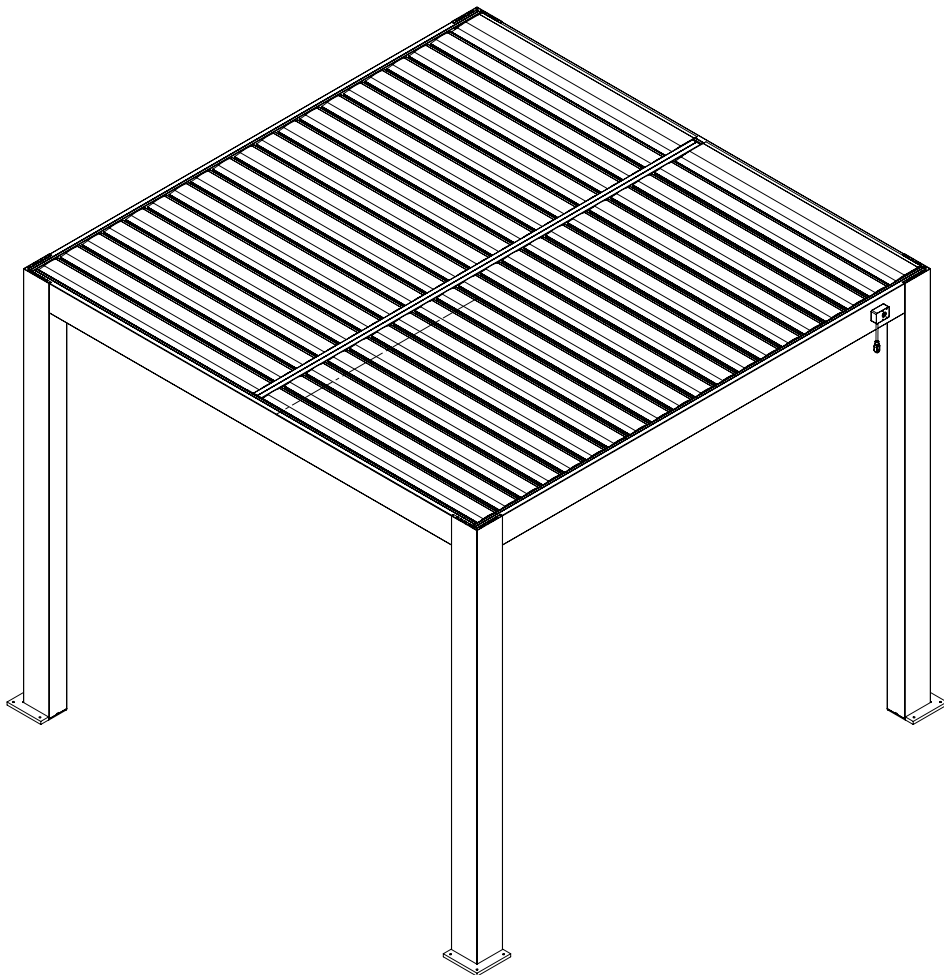




HABITAT PERGOLA

ASSEMBLY INSTRUCTIONS



WARNINGS

IMPORTANT SAFETY INSTRUCTIONS, PLEASE READ ALL INSTRUCTIONS CAREFULLY BEFORE ASSEMBLY AND RETAIN FOR FURTHER REFERENCE.

SAFETY AND PREPARATION

- This pergola is heavy and requires three adults to assemble safely.
- Do not attempt assembly during strong winds, rain, or storms. Choose a calm, dry day for your project.
- Check for underground utilities (pipes, cables, wires) before you begin. If unsure, contact your local utility company before digging or drilling.
- Always wear safety goggles, work gloves, and closed-toe shoes when using tools or handling aluminum parts.
- Aluminum edges can be sharp. Handle all components with care.
- If using a ladder, ensure it's on a flat, stable surface and have someone hold it steady if possible.
- Keep children and pets away from the work area during assembly.
- Only use the tools listed in the "Tools Required" section. Using incorrect tools may be hazardous and could damage the pergola.
- Do not hang heavy objects from the pergola. It is designed to support its own structure and lightweight decorative items only.
- Make sure the area where you're building is level, solid, and stable. If the ground is uneven, you must level it before beginning.
- Read all instructions completely before starting. Understanding the process ahead of time helps prevent mistakes.
- Confirm that you have all parts listed in the "Parts List." If anything is missing or damaged, call our customer service line at 1-(941) 323-9902.
- Clear the work area of any furniture, plants, or obstacles before starting.
- Lay out all parts in order to make them easy to locate during assembly.
- Take your time. Building a pergola requires a few hours — do not rush.

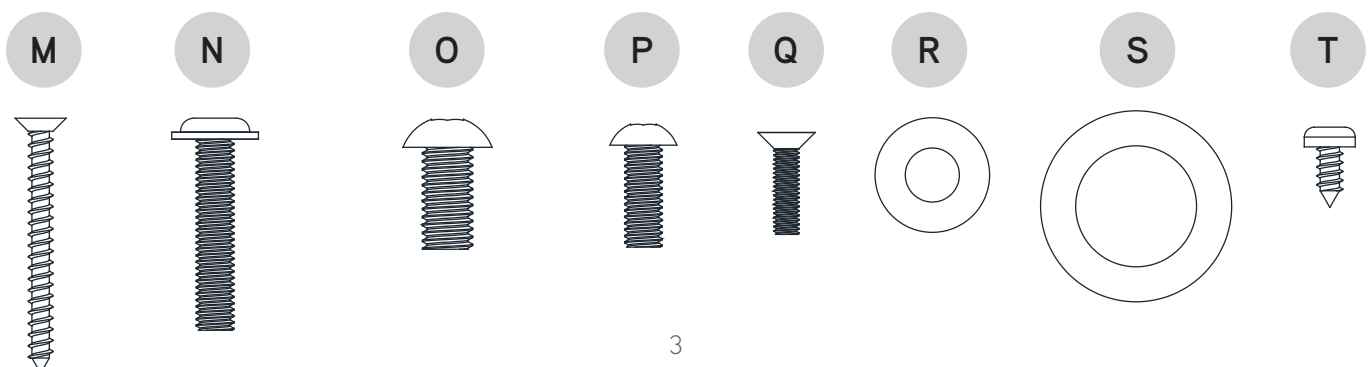
Note: Because flooring materials vary, hardware for anchoring to the ground is not included. Silicone and silicone gun is required but not included.

TOOLS REQUIRED

- Measuring tape
- Spirit level
- Power drill with appropriate bits
- Allen key set
- Phillips and flat-head screwdrivers
- Ladder
- Silicone and Silicone Gun

PART LIST

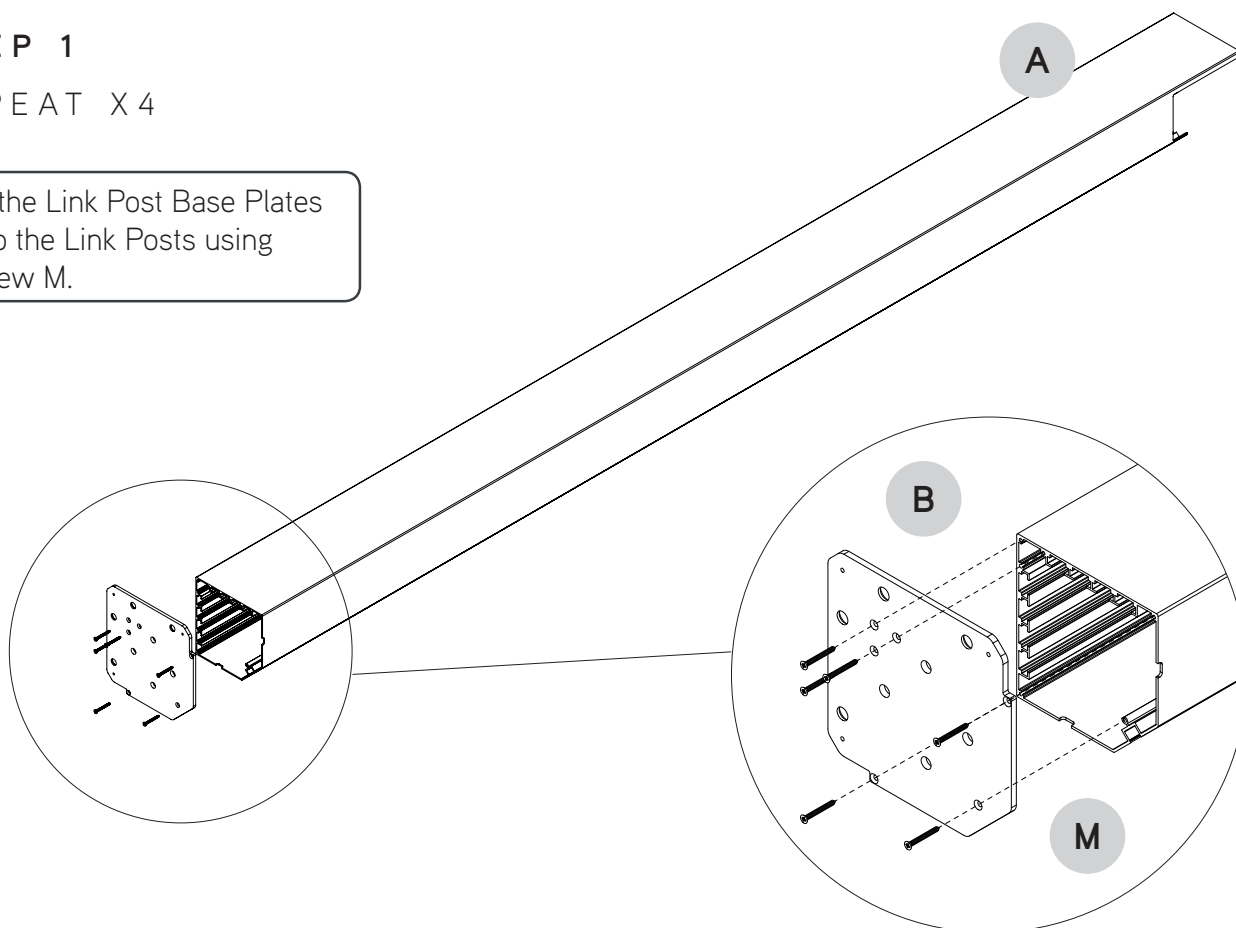
		SIZES		
CODE	PARTS	10x13ft	13x13ft	16x13ft
A	Link Post	4	4	4
B	Link Post Base Plate	4	4	4
C	Double Header Plate	2	2	2
D	13ft Header Rail (Blank)	2	2	2
E	Header Rail (Notched - Left)	1	1	1
F	Header Rail (Notched - Right)	1	1	1
G	Double Header Rail	1	1	1
H	Gearbox	2	2	2
I	Rotating Spigot	2	2	2
J	Standard Louvre Blade	34	48	62
K	Louvre Blade End Cap	2	2	2
L	Base Plate Cover	4	4	4
M	4 x 40mm (#8 x 1-1/2") Countersunk	28	28	28
N	M6 x 30mm (1/4" x 1-1/4") Button Head	8	8	8
O	M8 x 16mm (5/16" x 5/8") Button Head	4	4	4
P	M6 x 16mm (1/4" x 5/8") Button Head	8	8	8
Q	M4x16mm (#8 x 5/8) Countersunk Machine Screw	12	12	12
R	14mm Washer (9/16")	4	4	4
S	19mm Washer (3/4")	4	4	4
T	4.2 x 9mm (#8 x 3/8) Pan Head Screw	86	114	142
U	Reinforced Louvre Blade	4	4	4



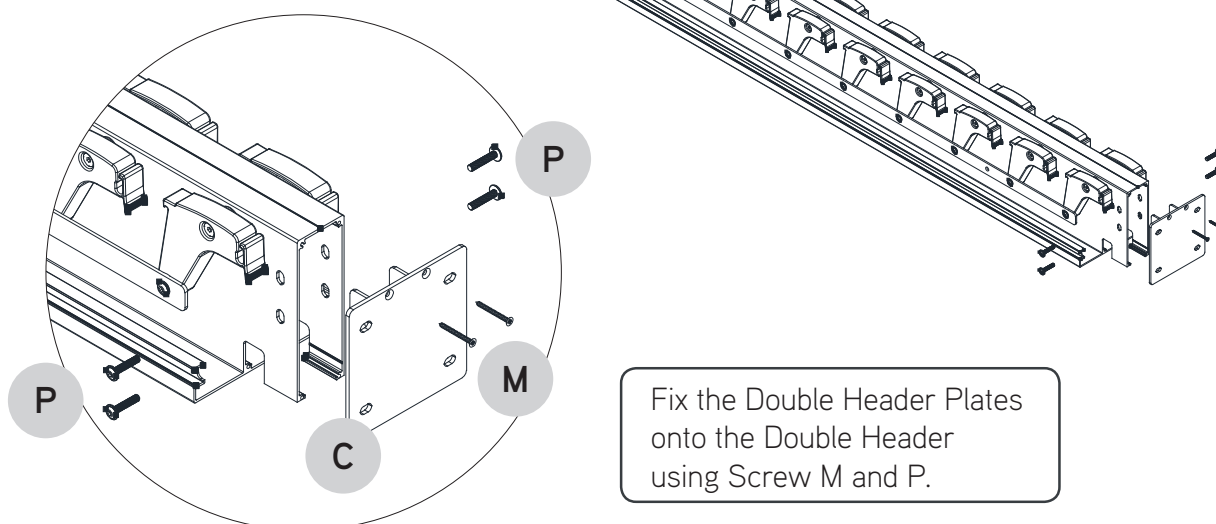
STEP 1

REPEAT X 4

Fix the Link Post Base Plates
onto the Link Posts using
Screw M.

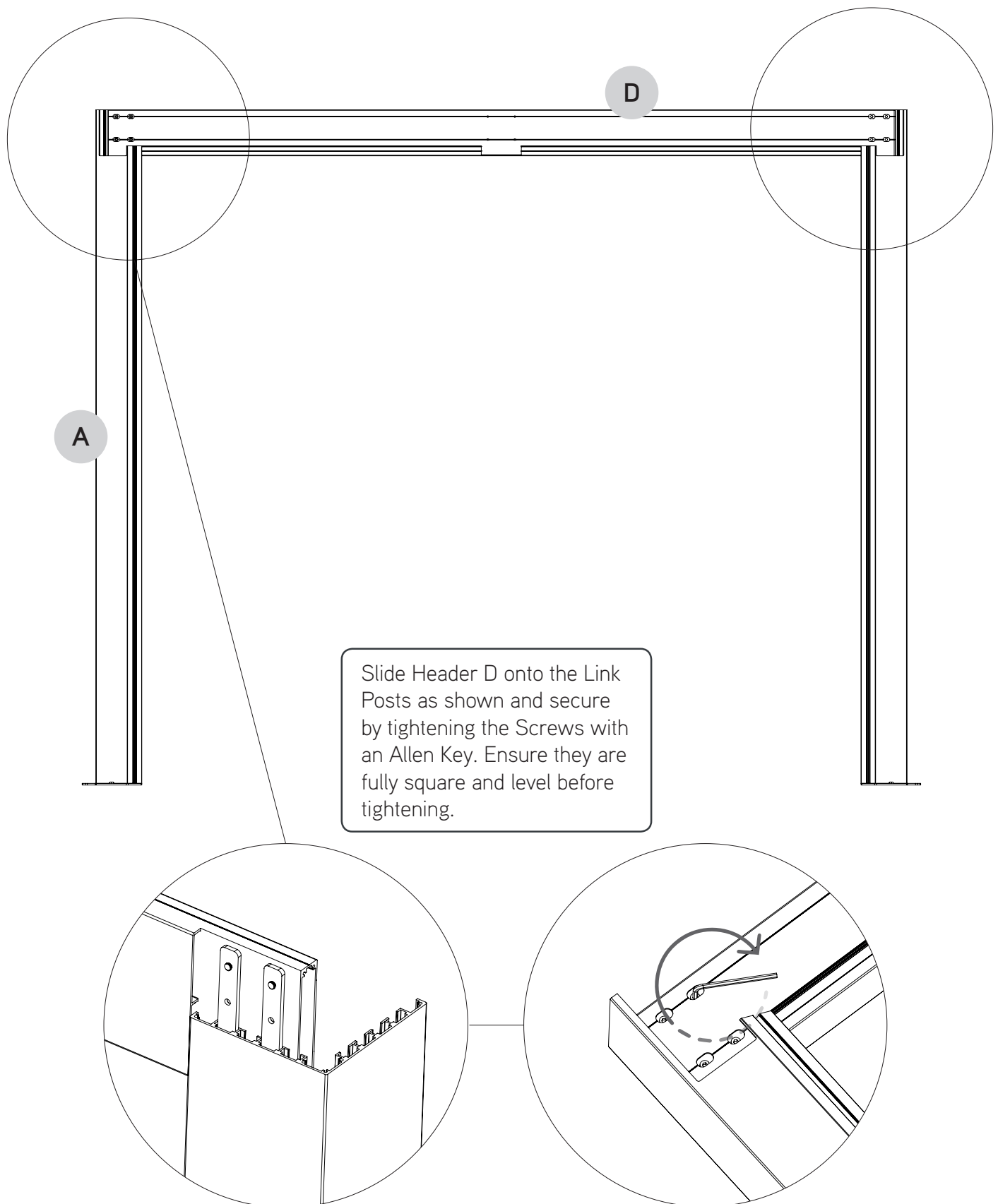


REPEAT X 2

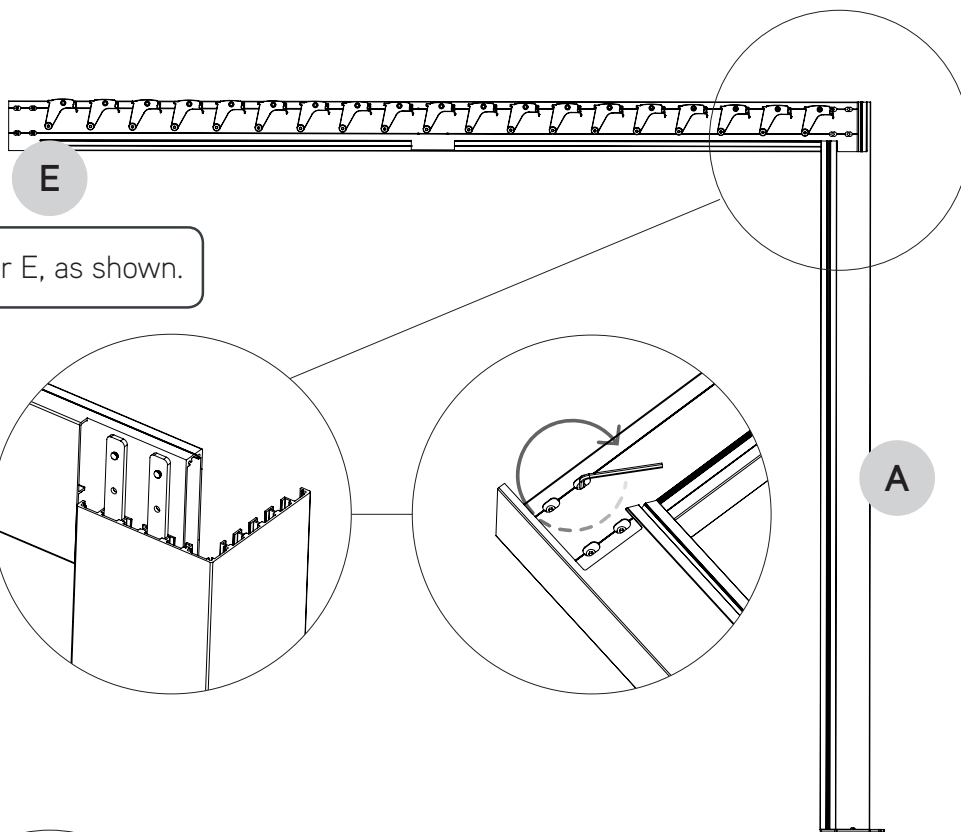


Fix the Double Header Plates
onto the Double Header
using Screw M and P.

STEP 2

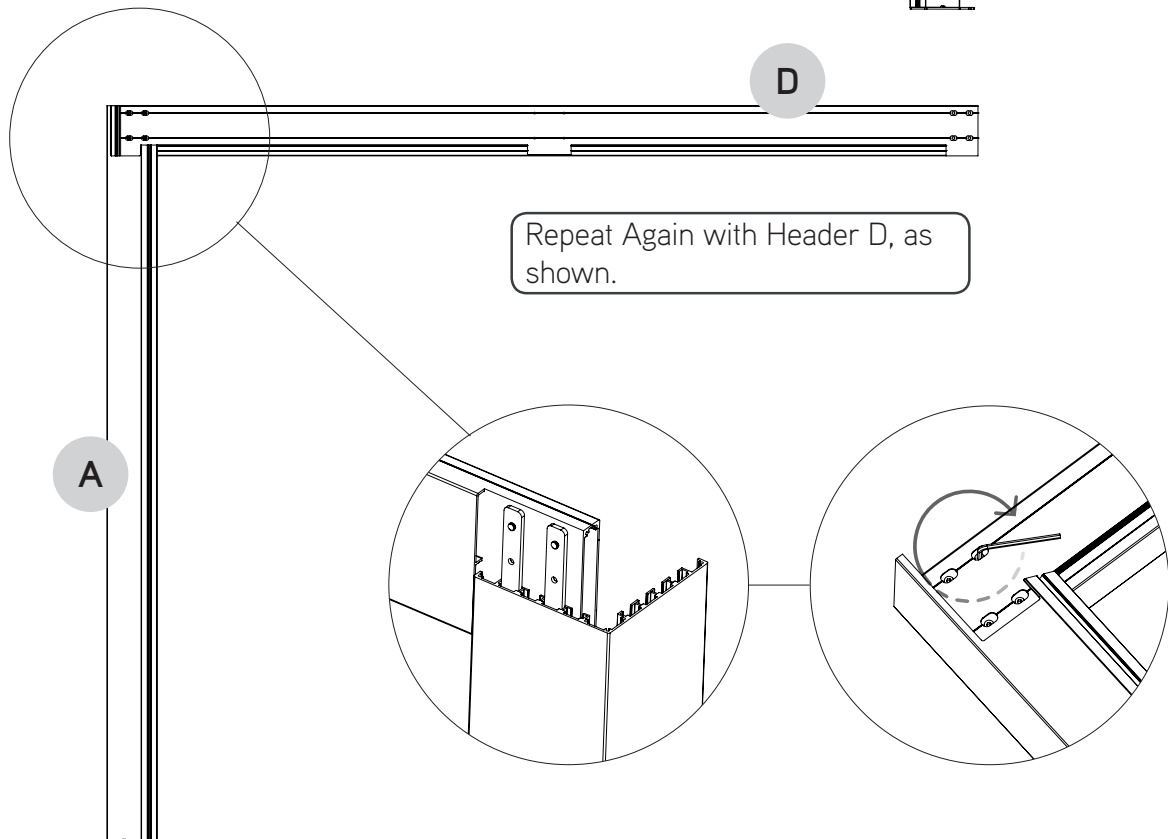


STEP 3

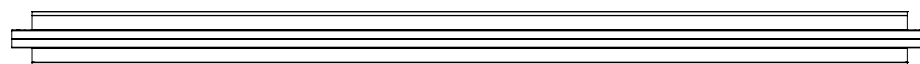
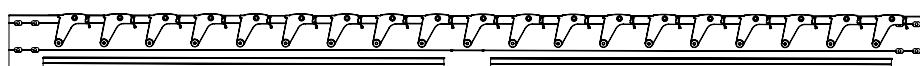


Repeat with Header E, as shown.

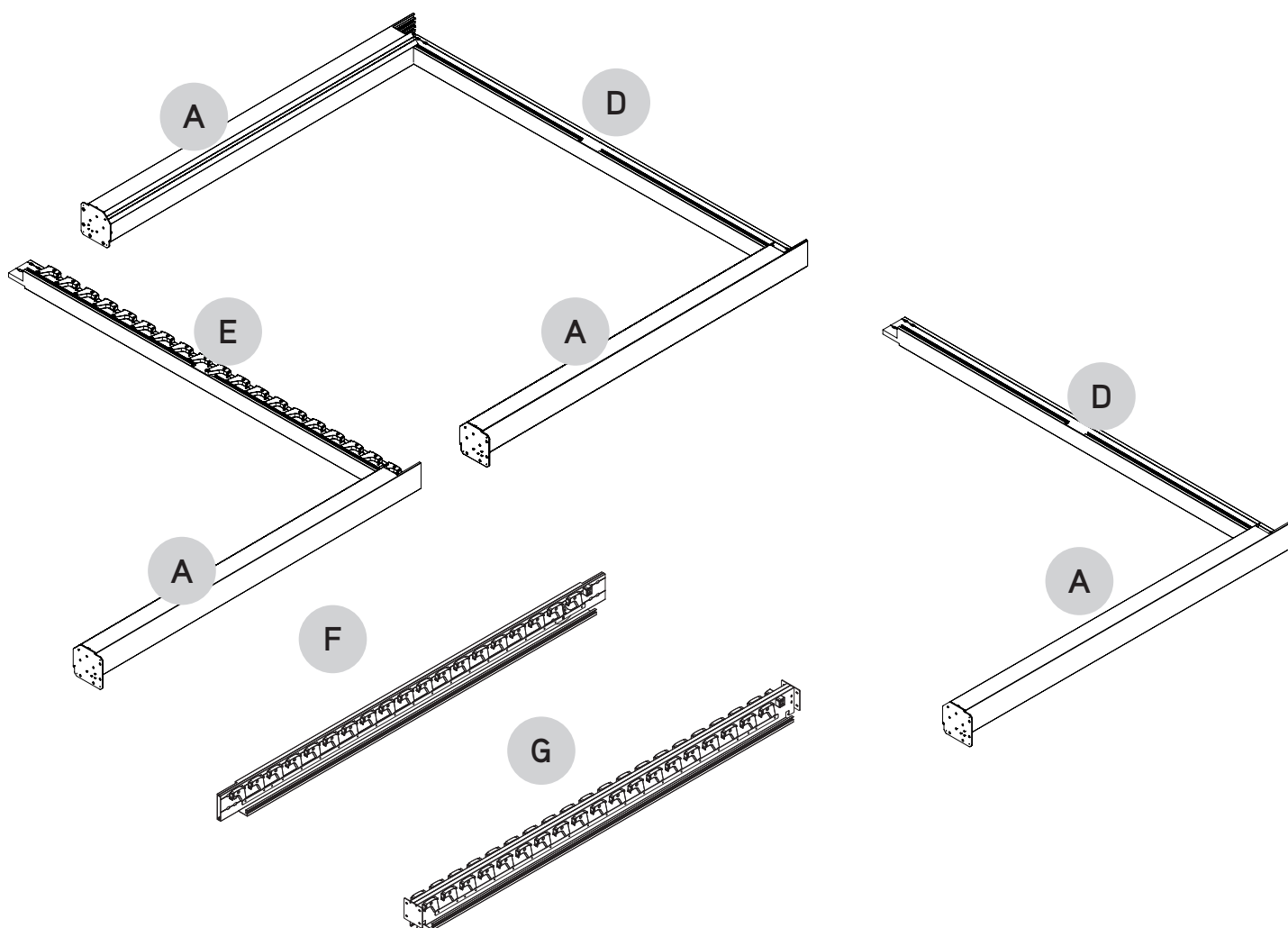
STEP 4



Repeat Again with Header D, as shown.

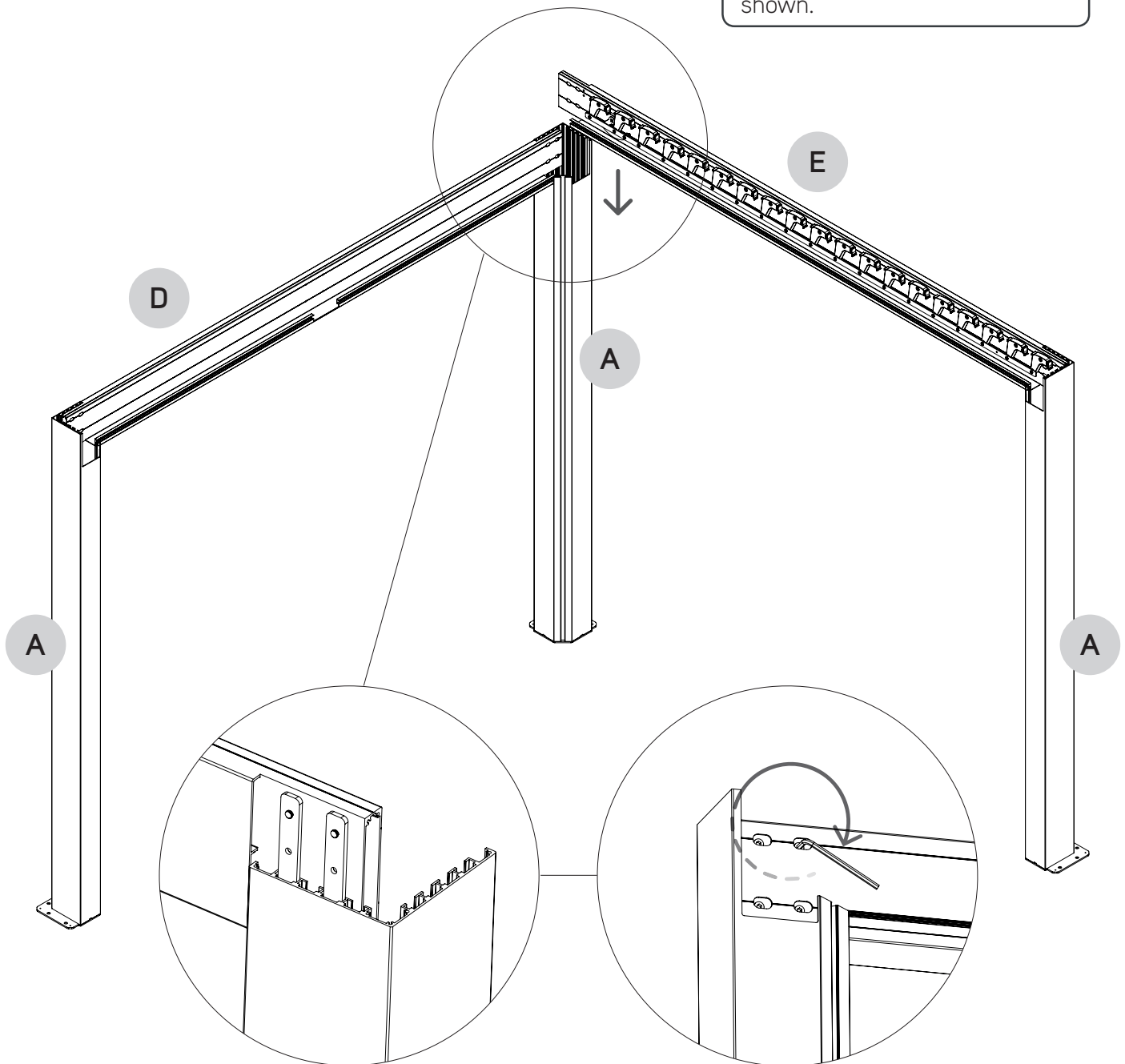


Once Steps 1 - 4 are complete,
you should be left with the below.



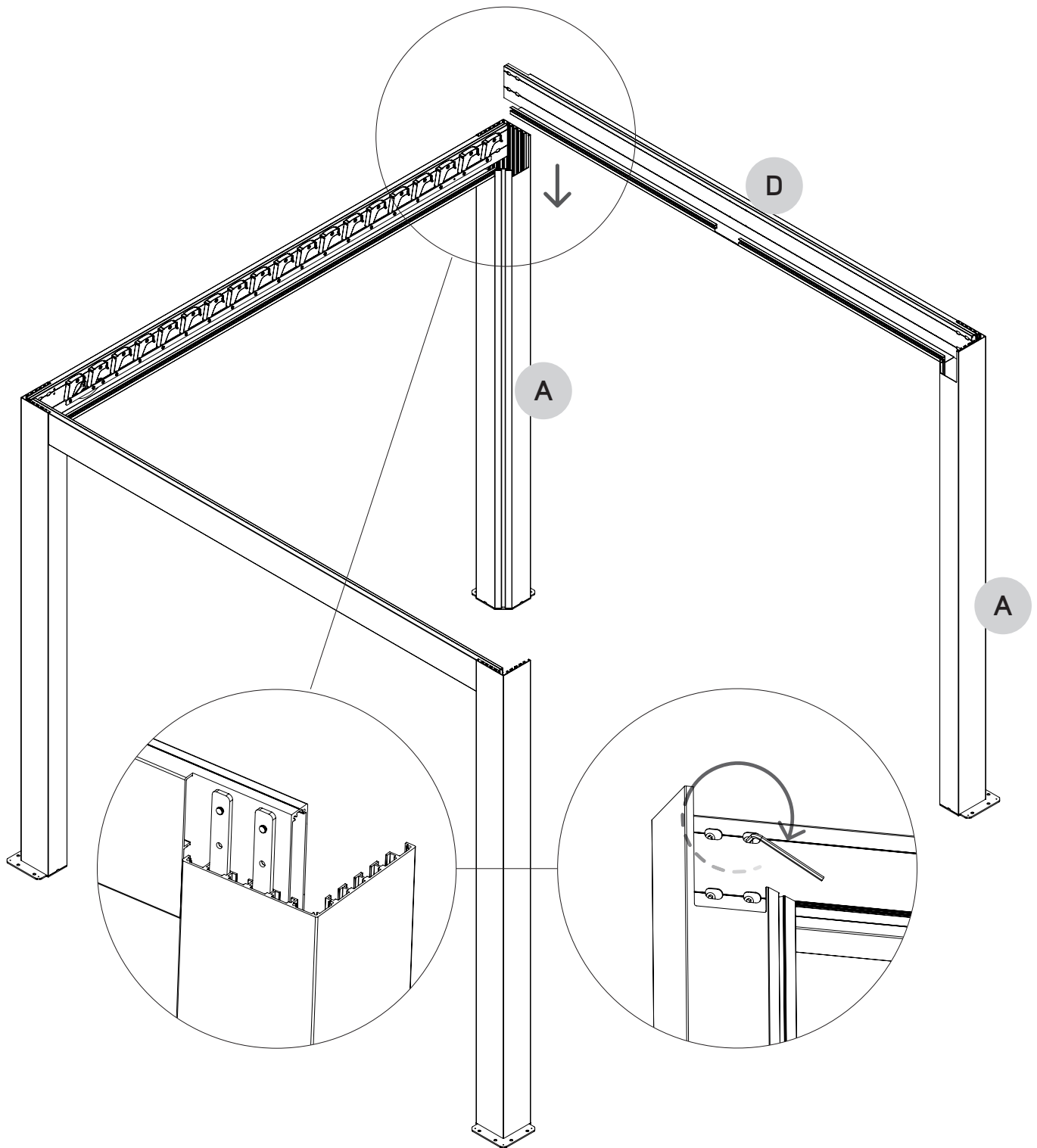
STEP 5

Stand up your Goal Post shape and slide the first L shape onto the Link Post and tighten as shown.



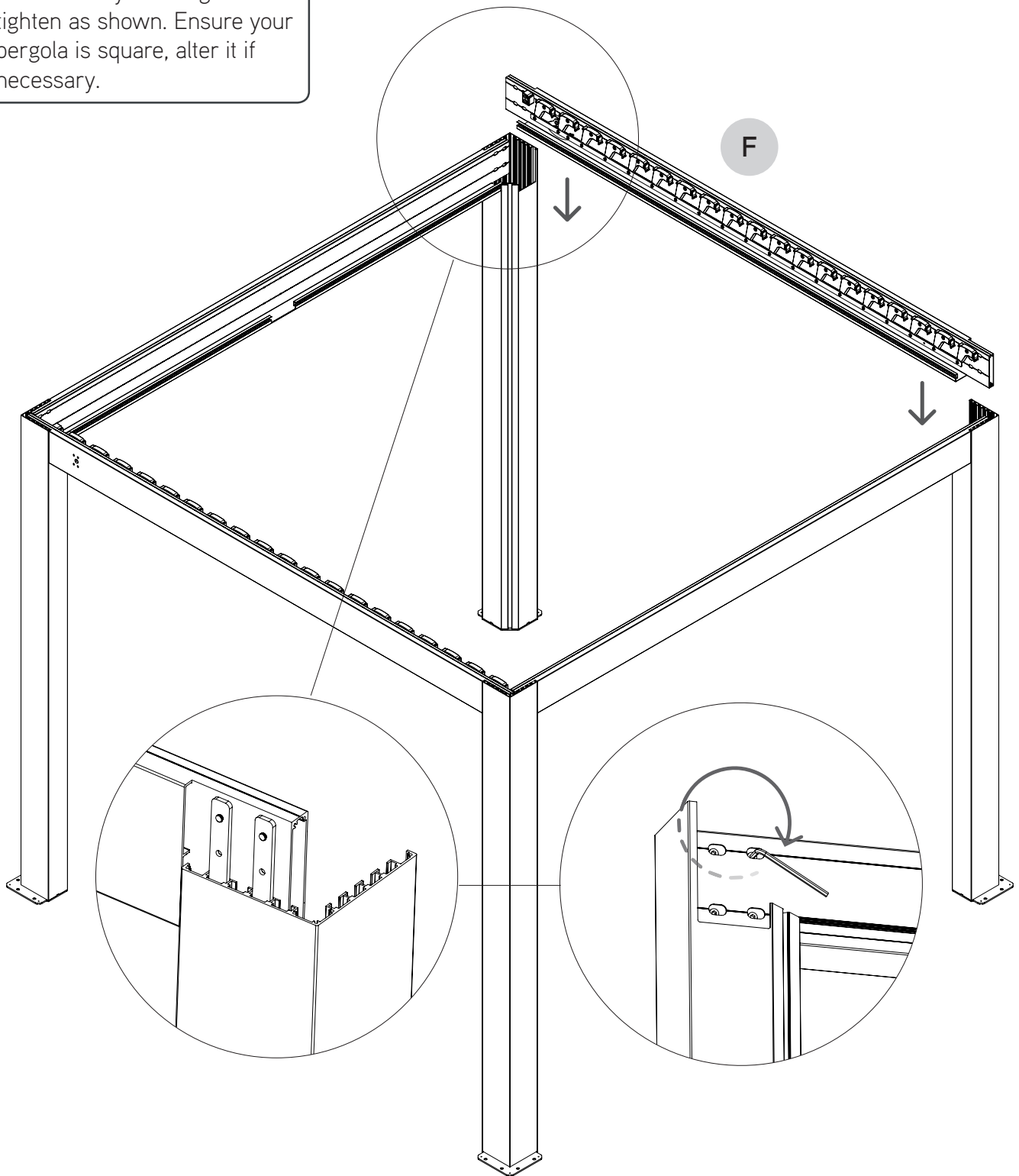
STEP 6

Repeat as shown.



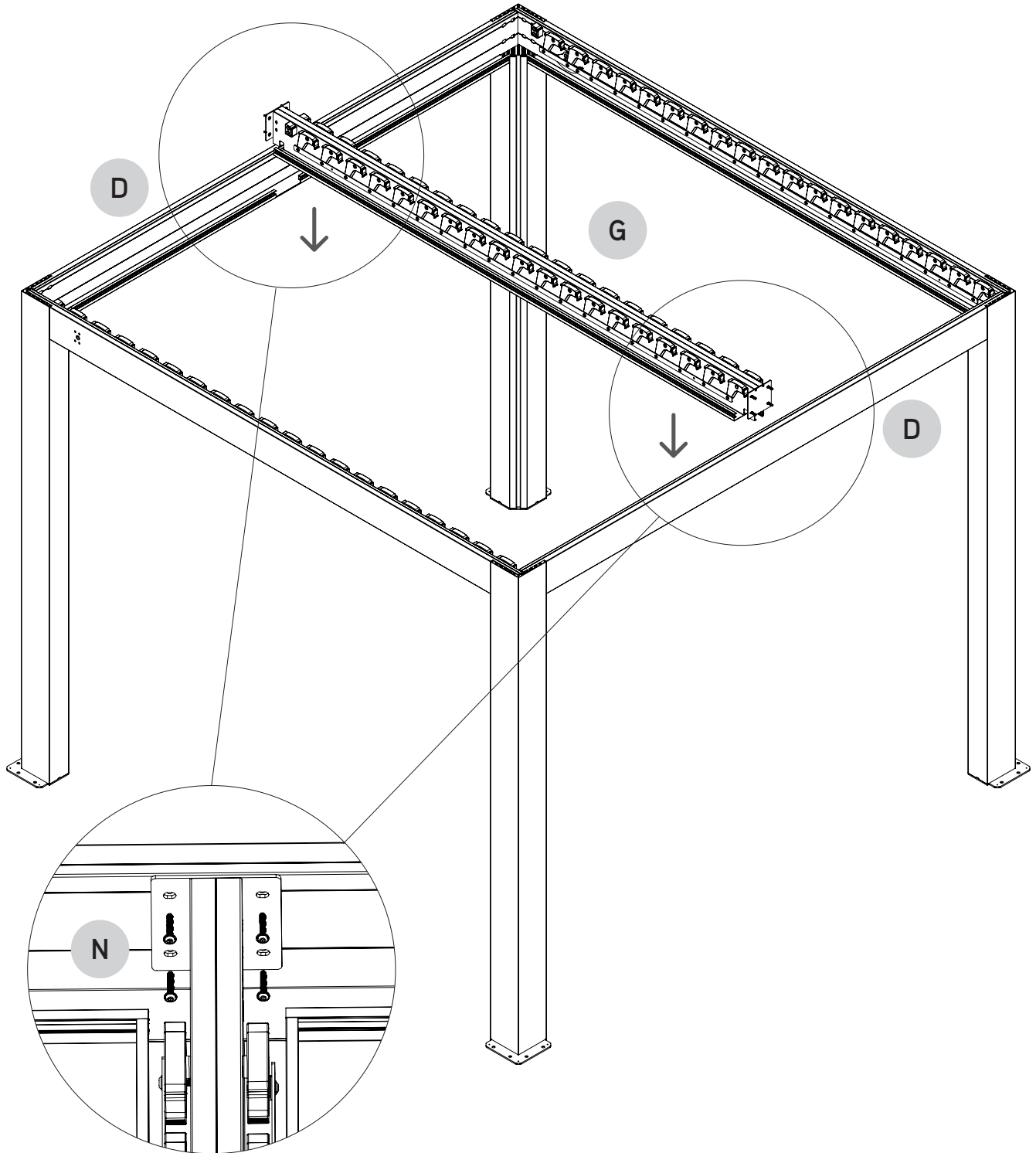
STEP 7

Next, slide Header F onto the final side of your Pergola and tighten as shown. Ensure your pergola is square, alter it if necessary.



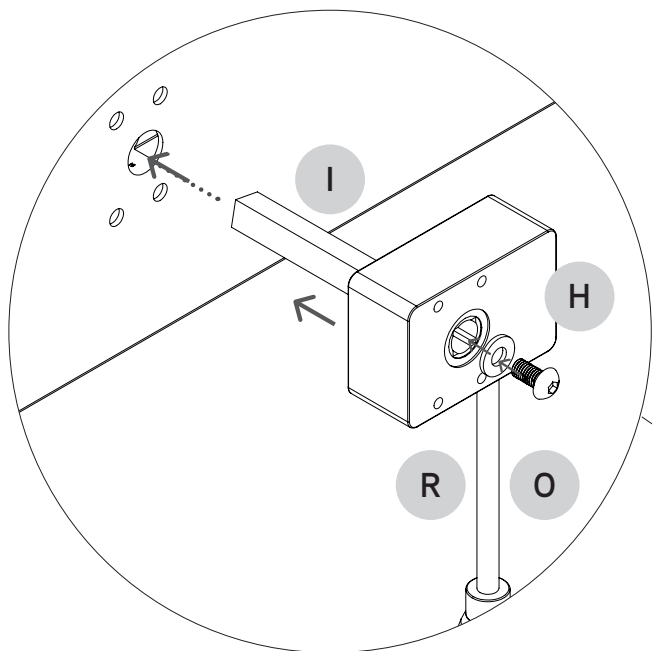
STEP 8

Place your Double Header G onto the centre of your pergola as shown and fix using screw N.



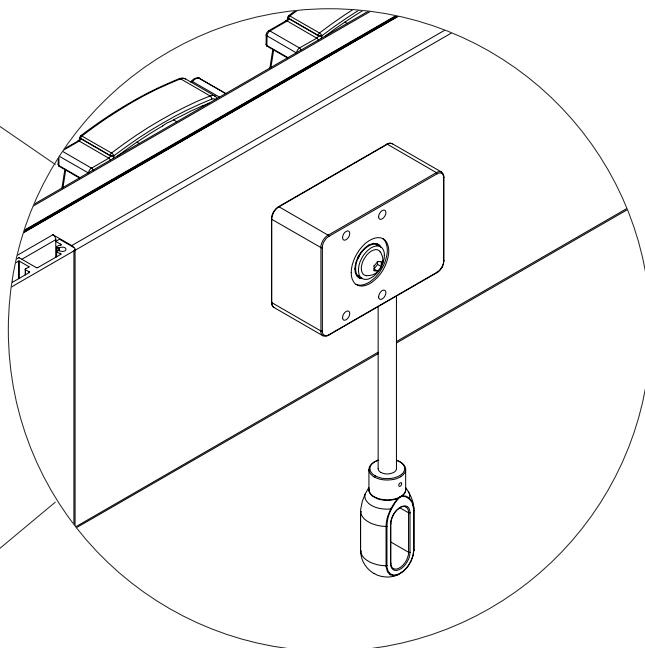
STEP 9

Attach your Spigot (I) to your Gearbox (H) using Washer (R) and Screw (O).



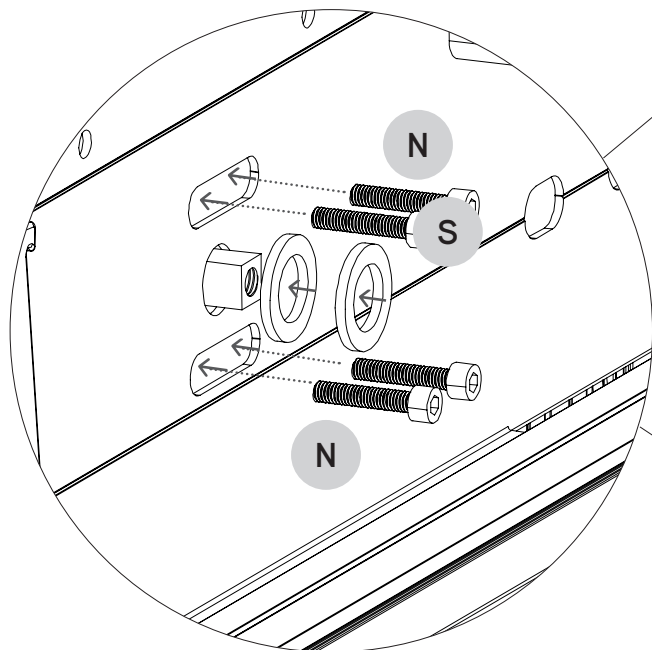
STEP 10

Slide this into the header.



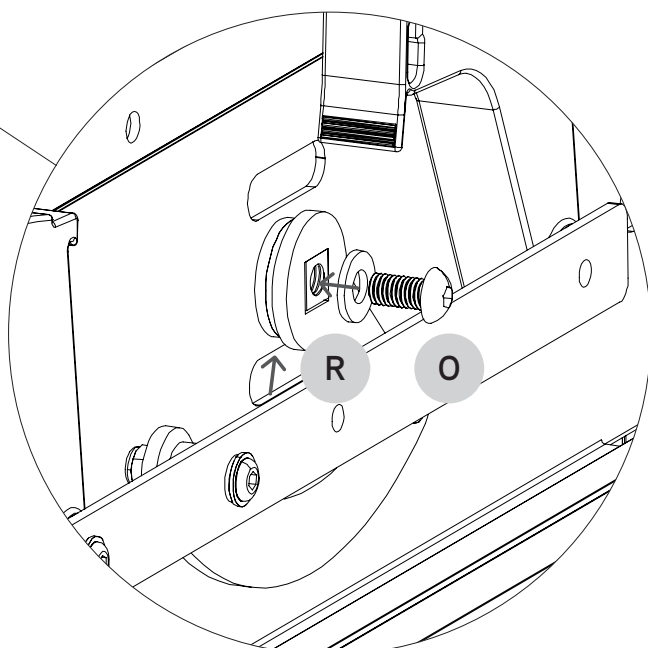
STEP 11

On the inside of your Header, attach the Gearbox (H) with Screws (N). Add Washers (S).



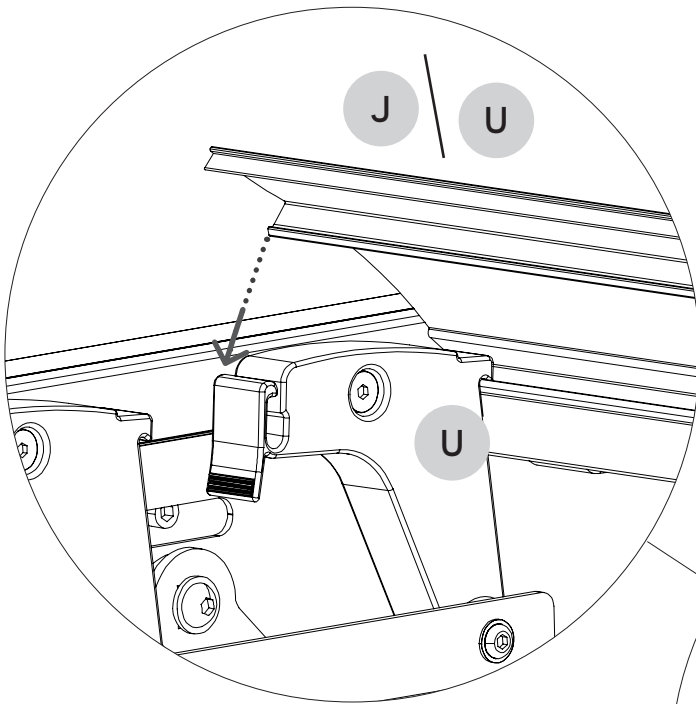
STEP 12

Position your rotator arm over the Spigot (I) and fix with Washer (R) and Screw (O).



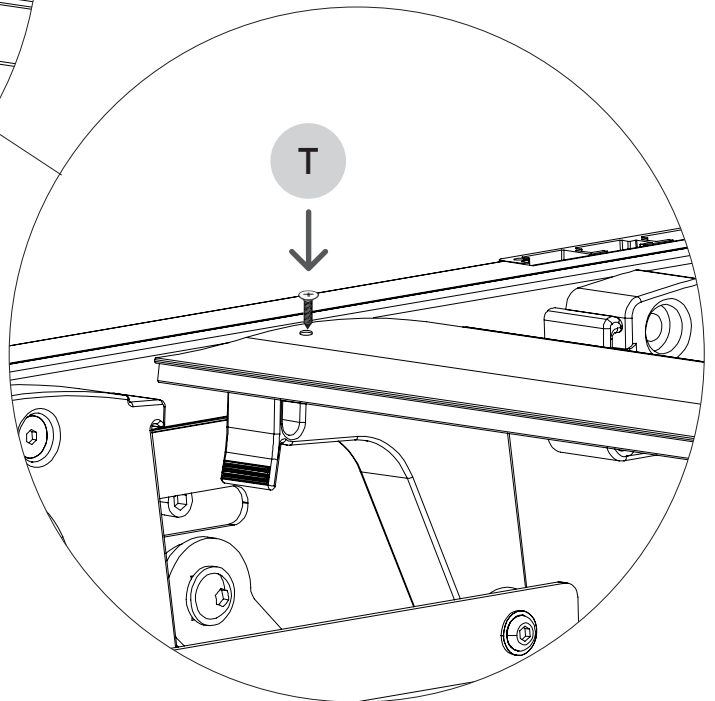
STEP 13

Clip your first Louvre Blade (U) into place as shown.



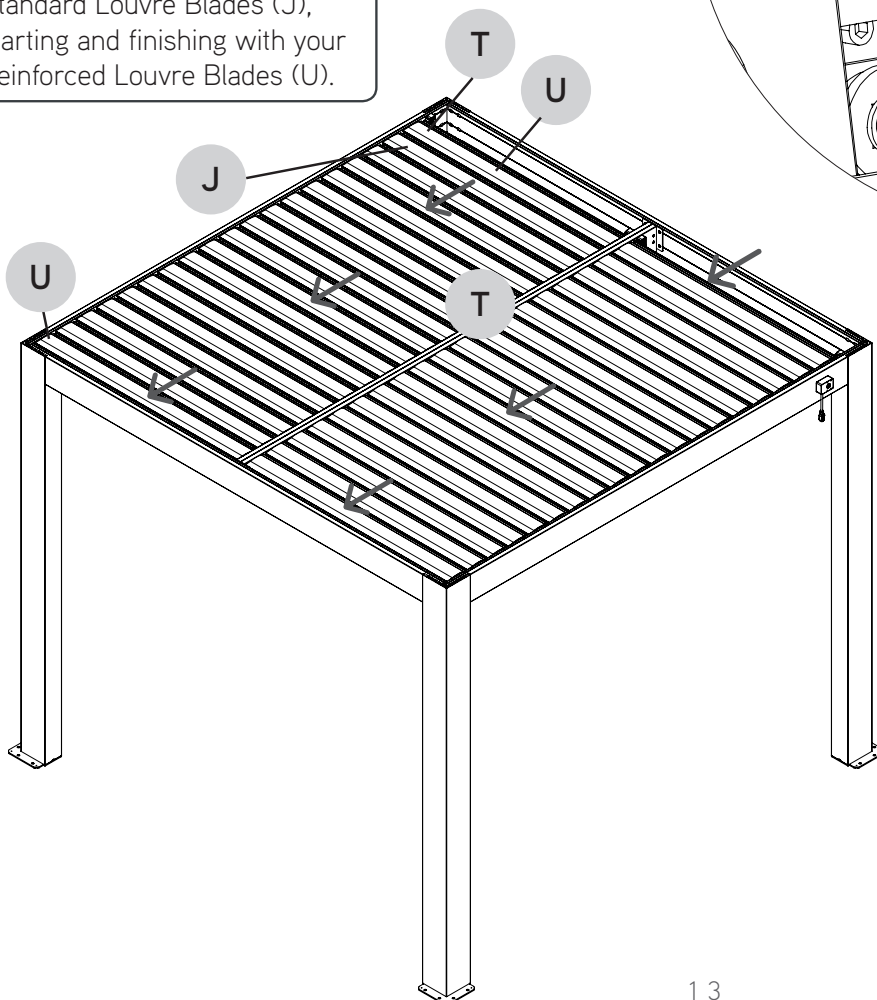
STEP 14

Secure Down using Screw T on either end of the Blade.



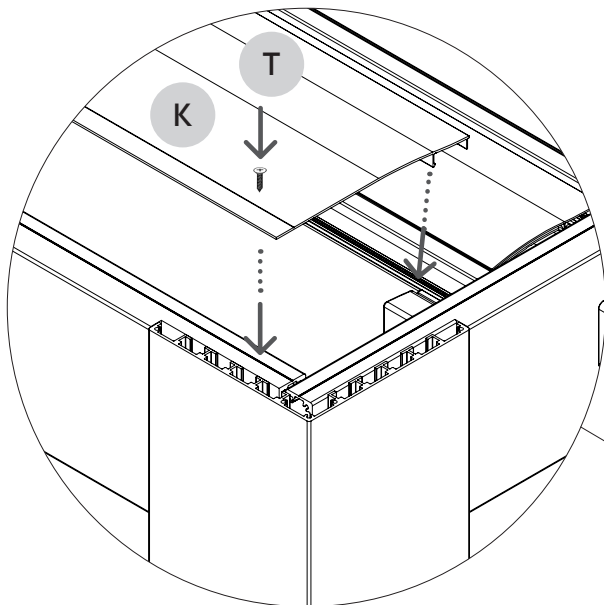
STEP 15

Continue down your pergola clipping in and securing the Standard Louvre Blades (J), starting and finishing with your Reinforced Louvre Blades (U).



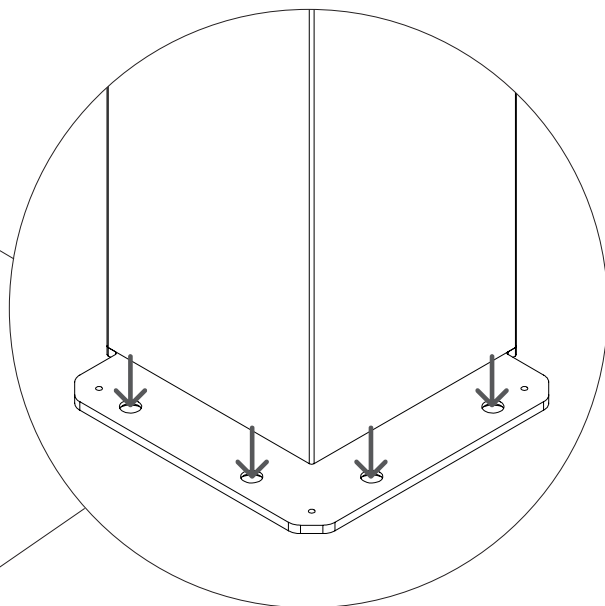
STEP 16

Next, take your Louvre Blade End Cap (K) and clip it into place. Fix this into your Header (D) using x5 Screw (T) along the edge of (K).



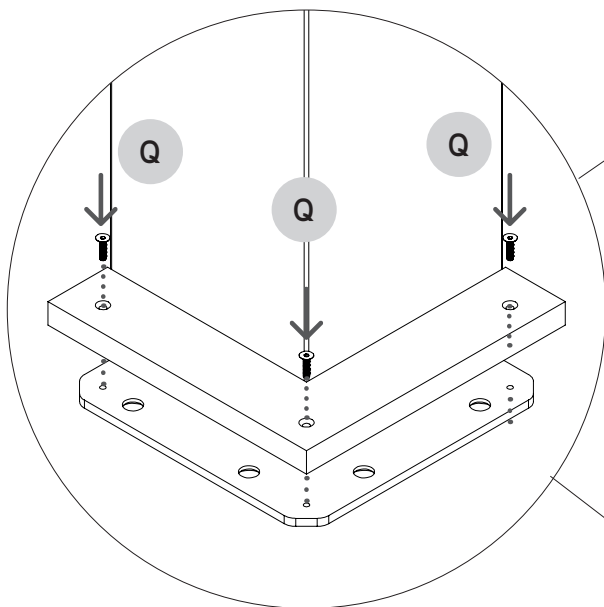
STEP 17

Once your pergola structure is complete and in place, screw down your Link Post Base Plates into your sturdy level base using Ground Screws of your Choice.

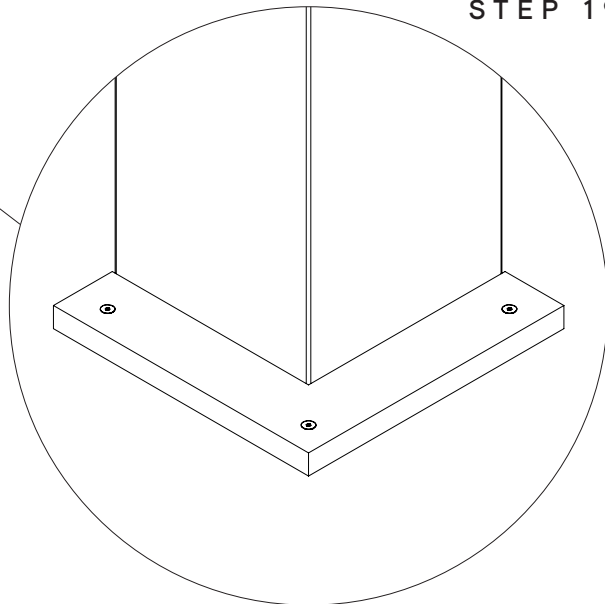


STEP 18

Place your Link Post Cover Plates (L) onto your Base Plates and Secure them with Screw Q.



STEP 19



STEP 20

Lastly, apply a bead of silicone on each side of your pergola where your double header rail meets your single header rail.

